

5/42

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24570
<b>Description:</b> Locknut	<b>Part Number:</b>	D3015-7
<b>Drawing:</b> D3015 Rev. <del>A</del> B	<b>Qty:</b>	200

RF 03.05.05

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	HA	05.10.13	200
2	PURCHASING	Issue P/O: 2008820 Description: SS locknut with nylon insert Acklands p/n: SPN-179-803- PFS LNNM5S1 Material release note required	SL	05/10/14	200
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	CL	05/10/19	200
4	QC	Inspect Level 6	LC	05/10/20	200
5	RECEIVING ST	Receive & Identify & STOCK	CL	05/10/21	200
6	EXPEDITING	Close W/O Cost / part 25545 05/10/24 (200)	SL	05/10/24	200

125

Rev	Date	Change	Revised By	Approved
A	01.06.28	New Issue	SM	RE

RELEASEL

RE 01.09.11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: IS Date: 05/10/24

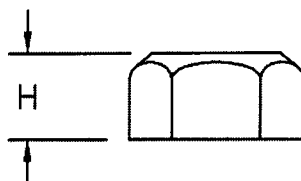
NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.  
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

STRICTLY COPY

RETURN TO  
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 24570

RELEASED  
03.07.18 *[Signature]*

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 13, 2005  
11:58 am

Work Order No : 0024570  
Project Name : D3015-7  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3015-7  
Description : Lock Nut  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 10-13-05  
Est Finish Date : 10-21-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

FORM 7202-